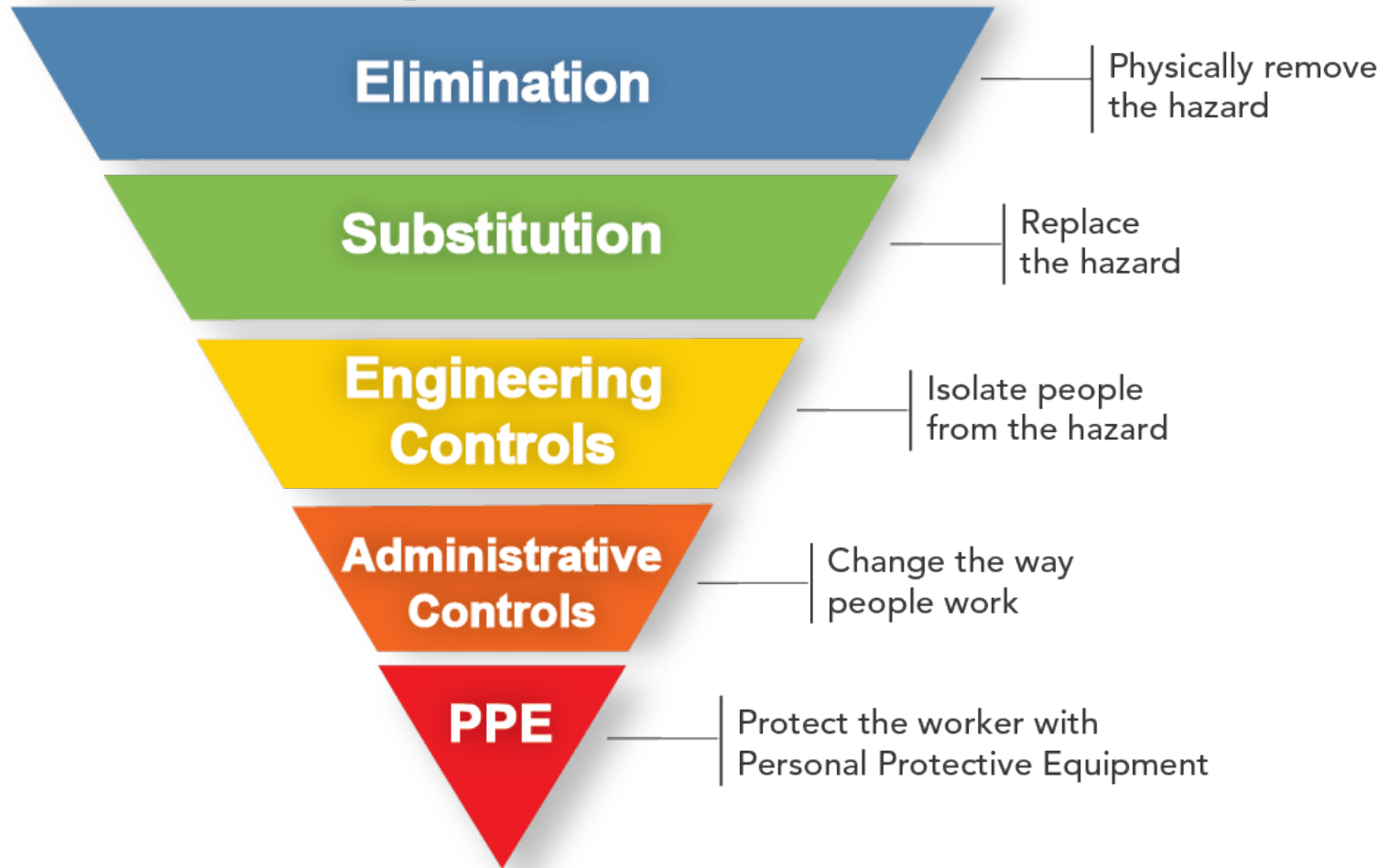


# Hierarchy of Controls

Most effective



Least effective



**Elimination**

Physically remove the hazard

**Substitution**

Replace the hazard

**Engineering Controls**

Isolate people from the hazard

**Administrative Controls**

Change the way people work

**PPE**

Protect the worker with Personal Protective Equipment